

# System for Automated Detection of 4-Part Complete Blood Count

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## Background

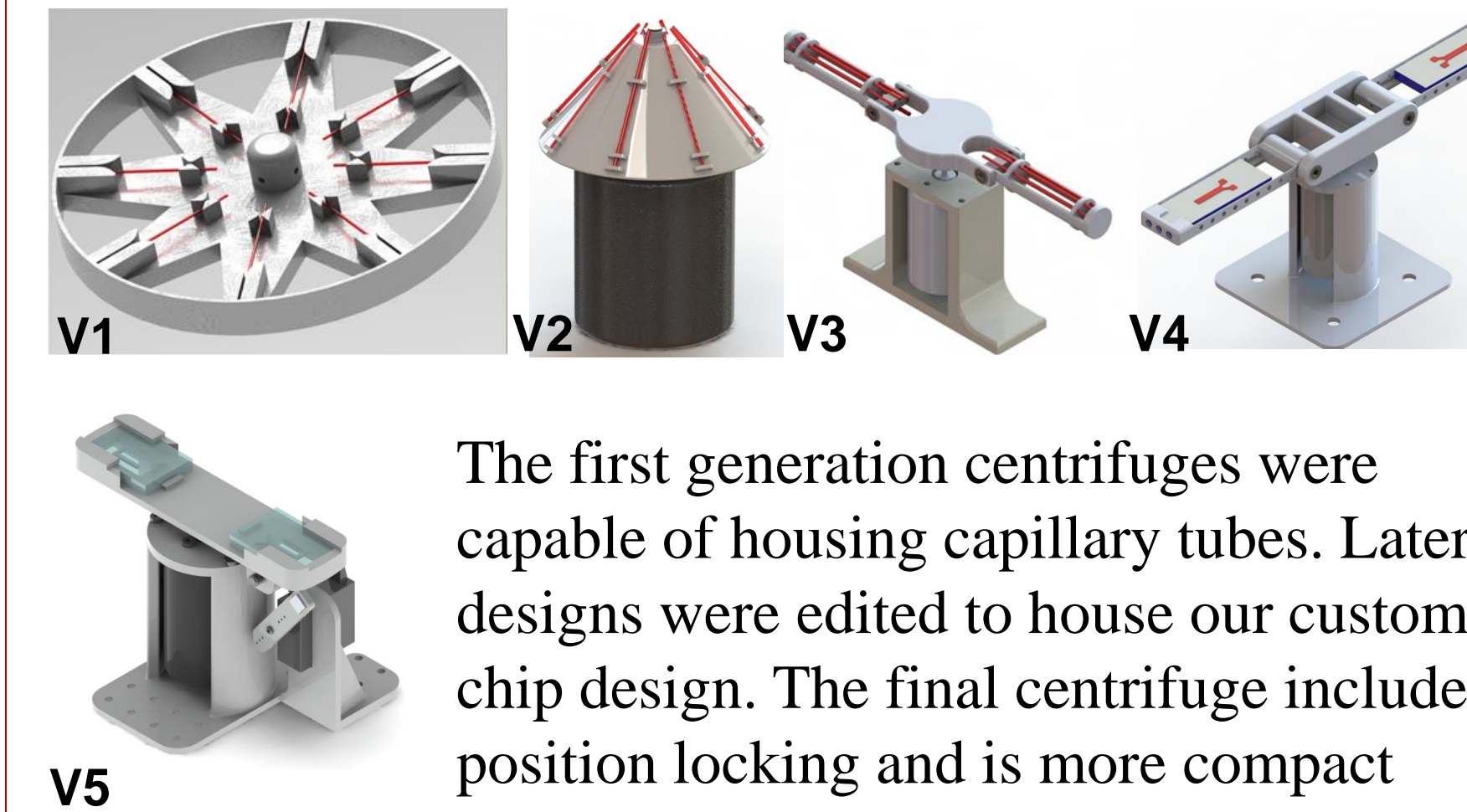
- Blood testing is the most commonly performed clinical procedure in the U.S. [1].
- In the U.S. the most routine type of blood test is the complete blood count (CBC) [2], which provides critical information about overall patient health that may often be time-sensitive.
- Traditionally, a trained lab technician draws a blood sample from a peripheral vein and sends it to a centralized lab for analysis. This is a highly segmented process requiring separate, specialized facilities with complex equipment and trained technicians that provide possibility for human error [3].
- Our device aims to provide the clinician with a CBC at the point of care (POC) within 5 min and to do so completely autonomously to remove possible human error.**

## Device Evolution

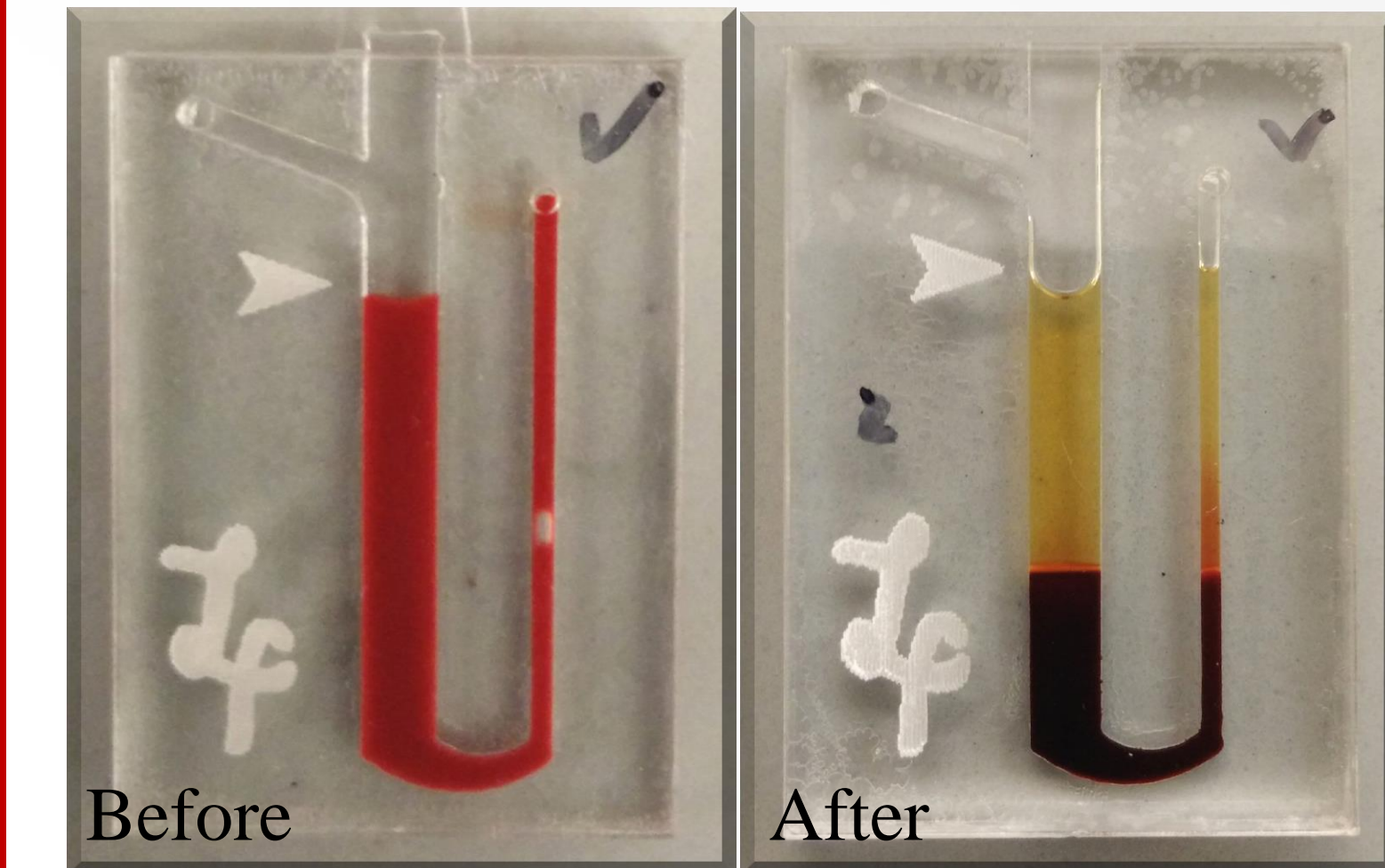
### Disposable Blood Chip Evolution

<b>Capillary tubes</b> V1	<ul style="list-style-type: none"> <li>+ Commercially available</li> <li>+ Consistent dimensions</li> <li>- Imaging difficulty</li> <li>- Fluid handling issues</li> </ul>
<b>Soft Elastomer</b> V2	<ul style="list-style-type: none"> <li>+ Ease of imaging</li> <li>+ Consistent sizing</li> <li>- Labor &amp; time-intensive production</li> <li>- Damaged by centrifugation</li> </ul>
<b>Tri-layer Acrylic</b> V3	<ul style="list-style-type: none"> <li>+ Mass Producible</li> <li>+ Precision Laser Cut</li> <li>+ Optically Ideal</li> <li>+ Viable at speeds &gt;12,000 RPM</li> </ul>

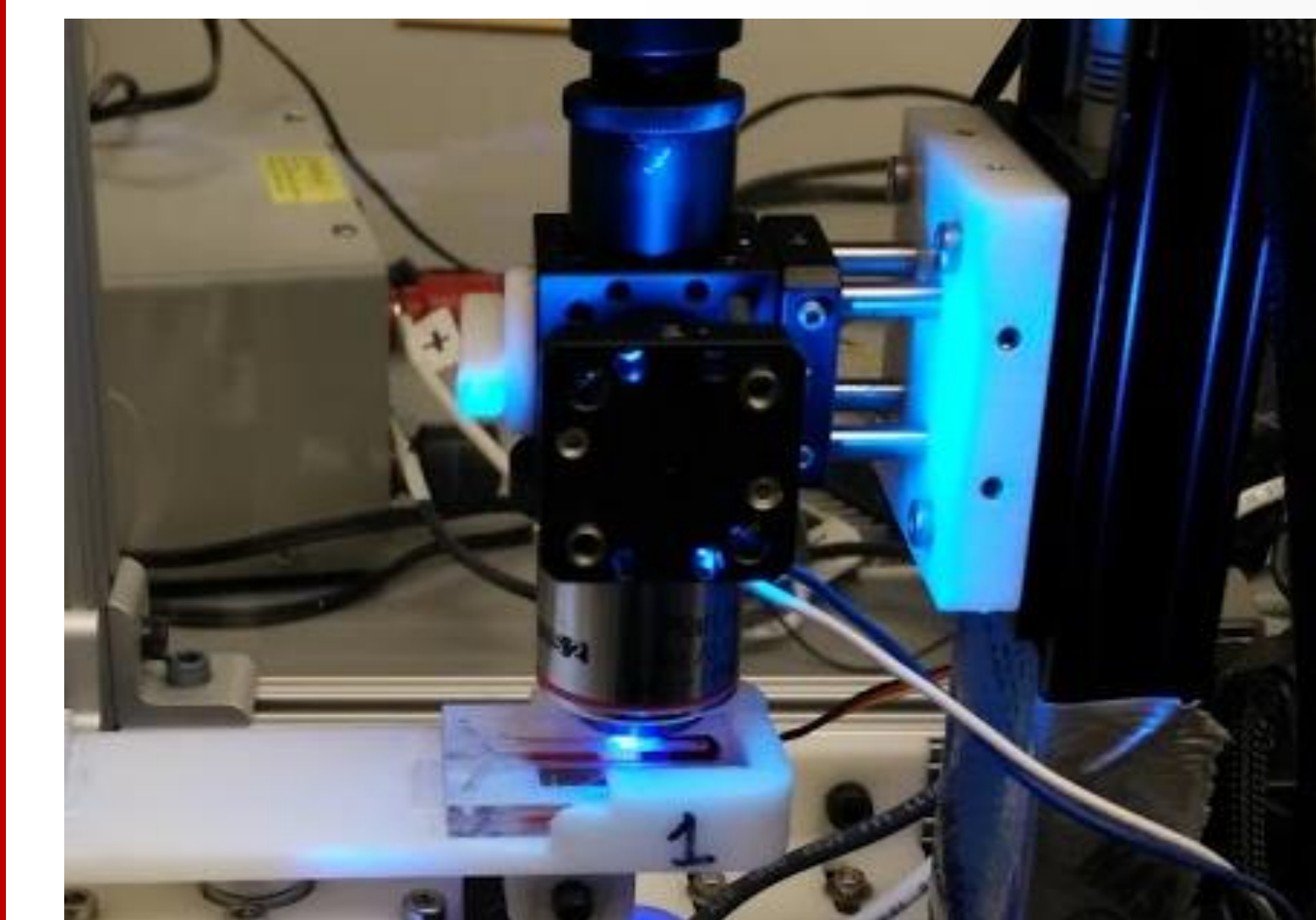
### Centrifuge evolution



## Results



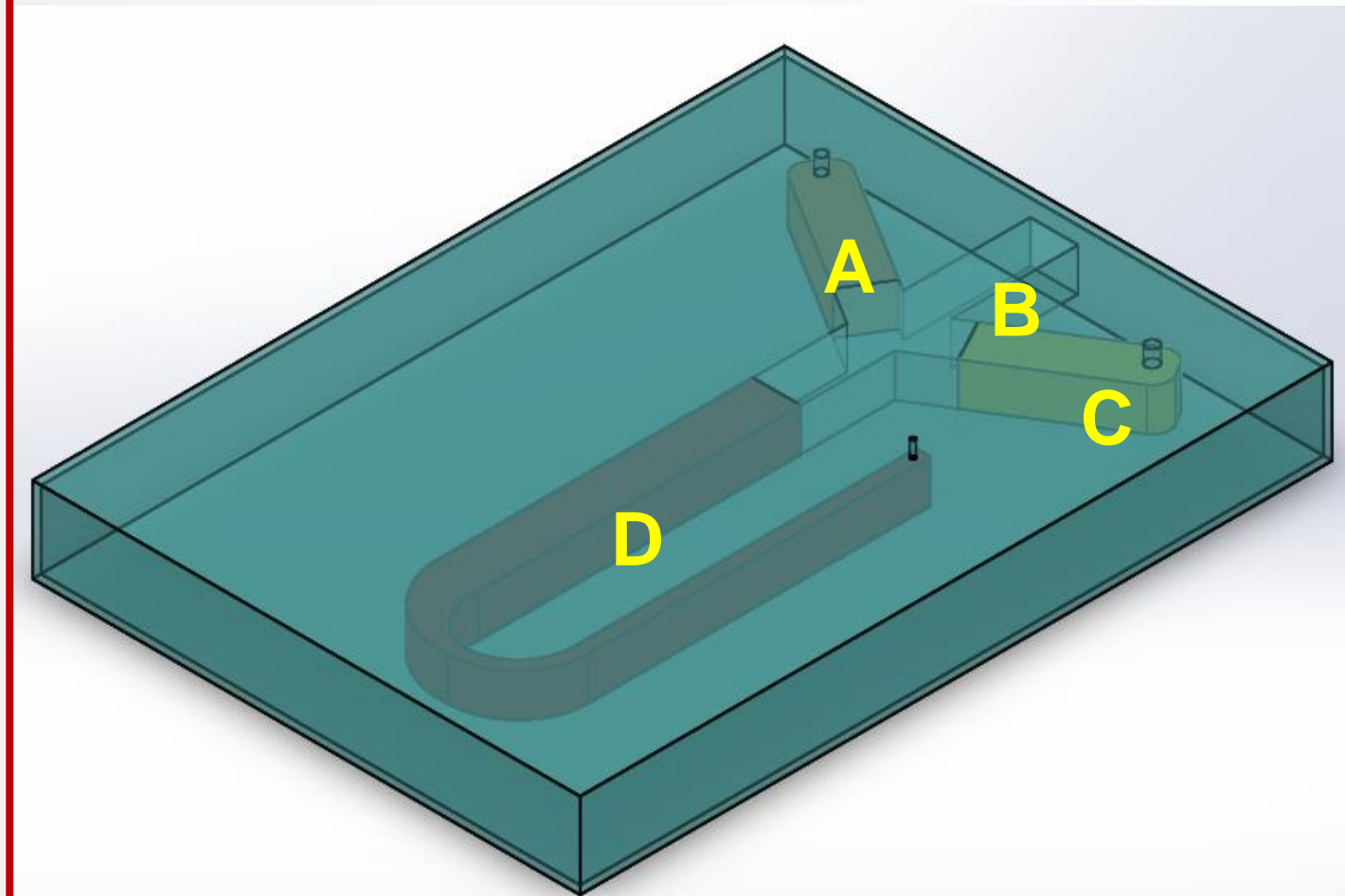
**Figure 1.** Before and after photos of the disposable blood chip after 5 minutes of centrifugation at 4000 RFC. The boundary between fractionated layers is clearly visible.



**Figure 2.** Close-up of completed system. The optics move to image the sample immediately after centrifugation. All data is sent and analyzed in real time by a PC. The entire process is automated

## Materials and Methods

### 1. Sample Preparation

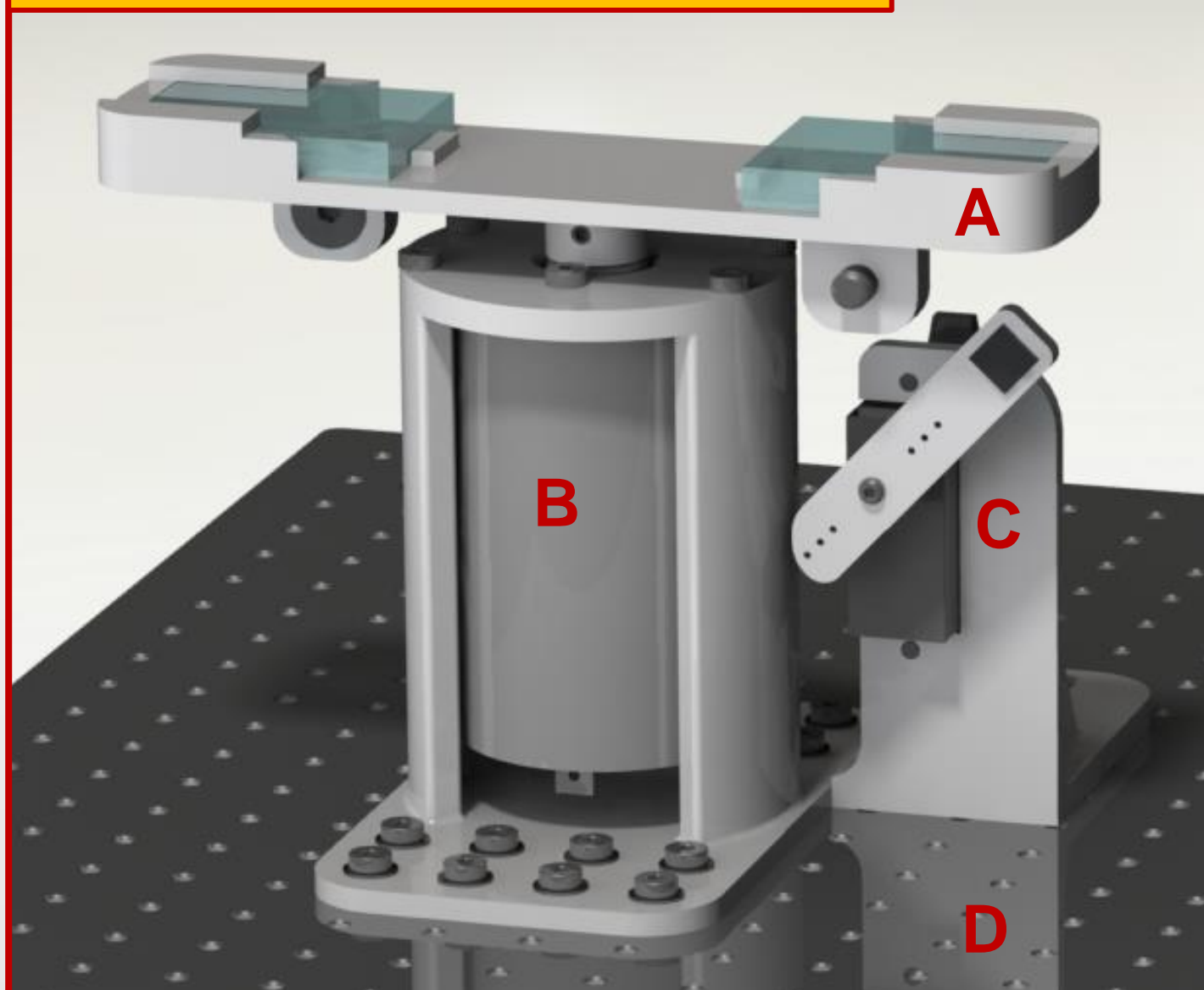


Custom-designed, precision laser cut, tri-layer acrylic chip

#### Disposable Blood Chip

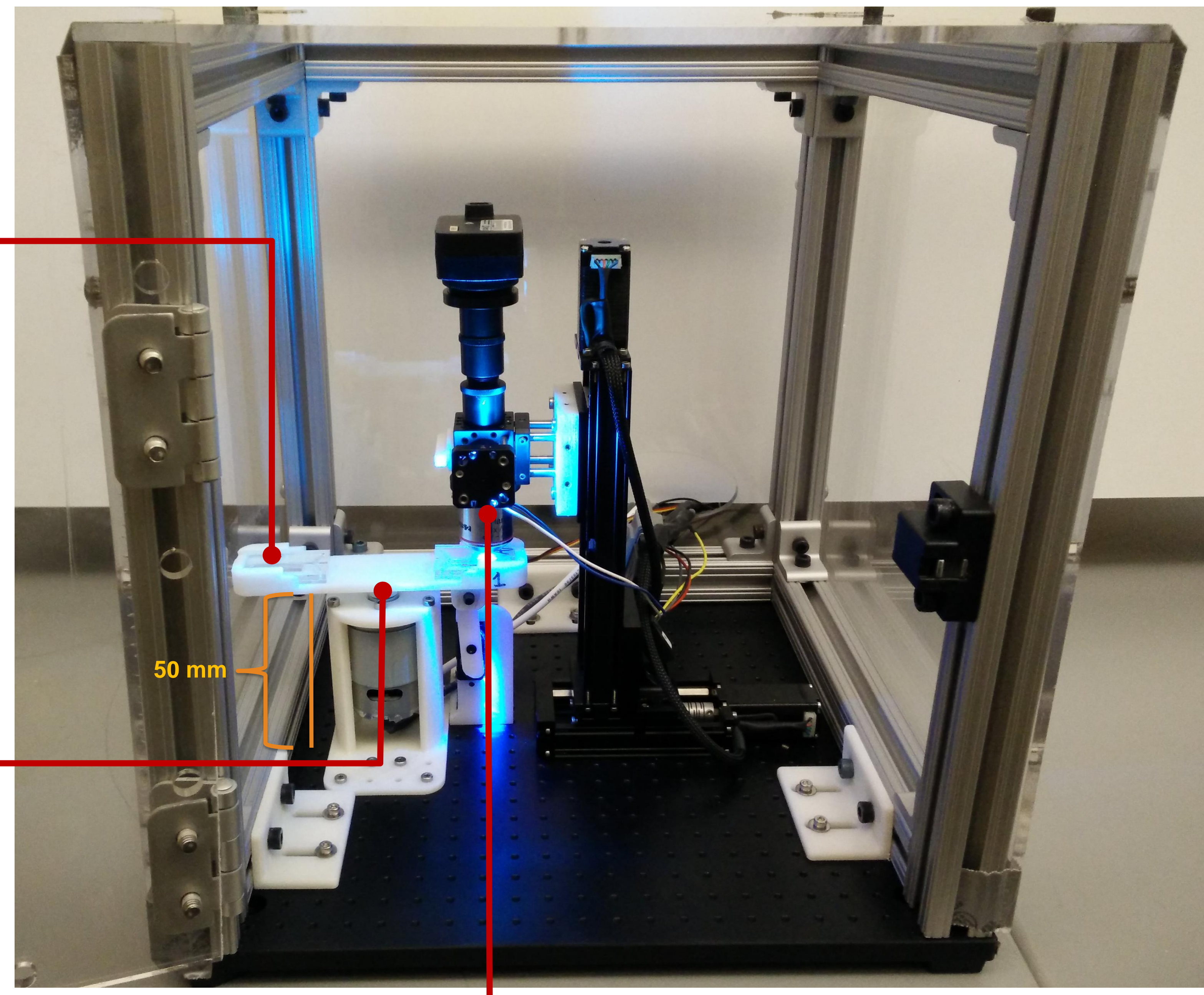
- Acridine orange (7  $\mu$ L), a nucleic stain used to identify white blood cells (WBCs) under fluorescence microscopy
- Air outlet to allow air displaced by blood to escape
- Ficoll-Paque 1.077 g/mL (5  $\mu$ L) separation media to differentiate WBC cell subtypes by density
- Whole blood sample (70  $\mu$ L)

### 2. Centrifugation

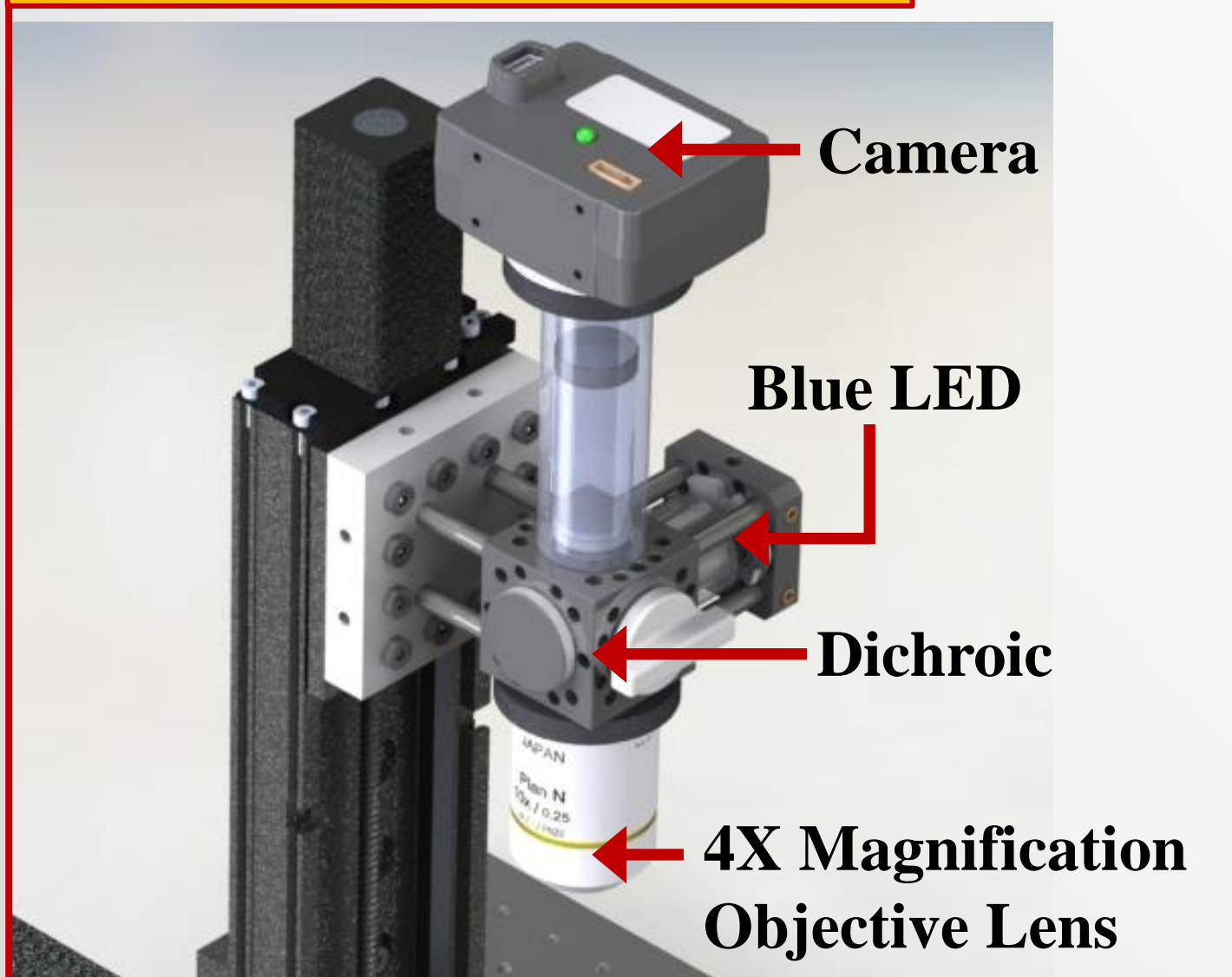


#### Centrifuge

- Custom 3-D printed blood chip housing
- DC brushed motor capable of 3000 - 5000G (9000 - 13000 RPM). Spin time of 5 min
- RC servo alignment locking mechanism to secure sample for imaging
- Vibration-dampening optical breadboard



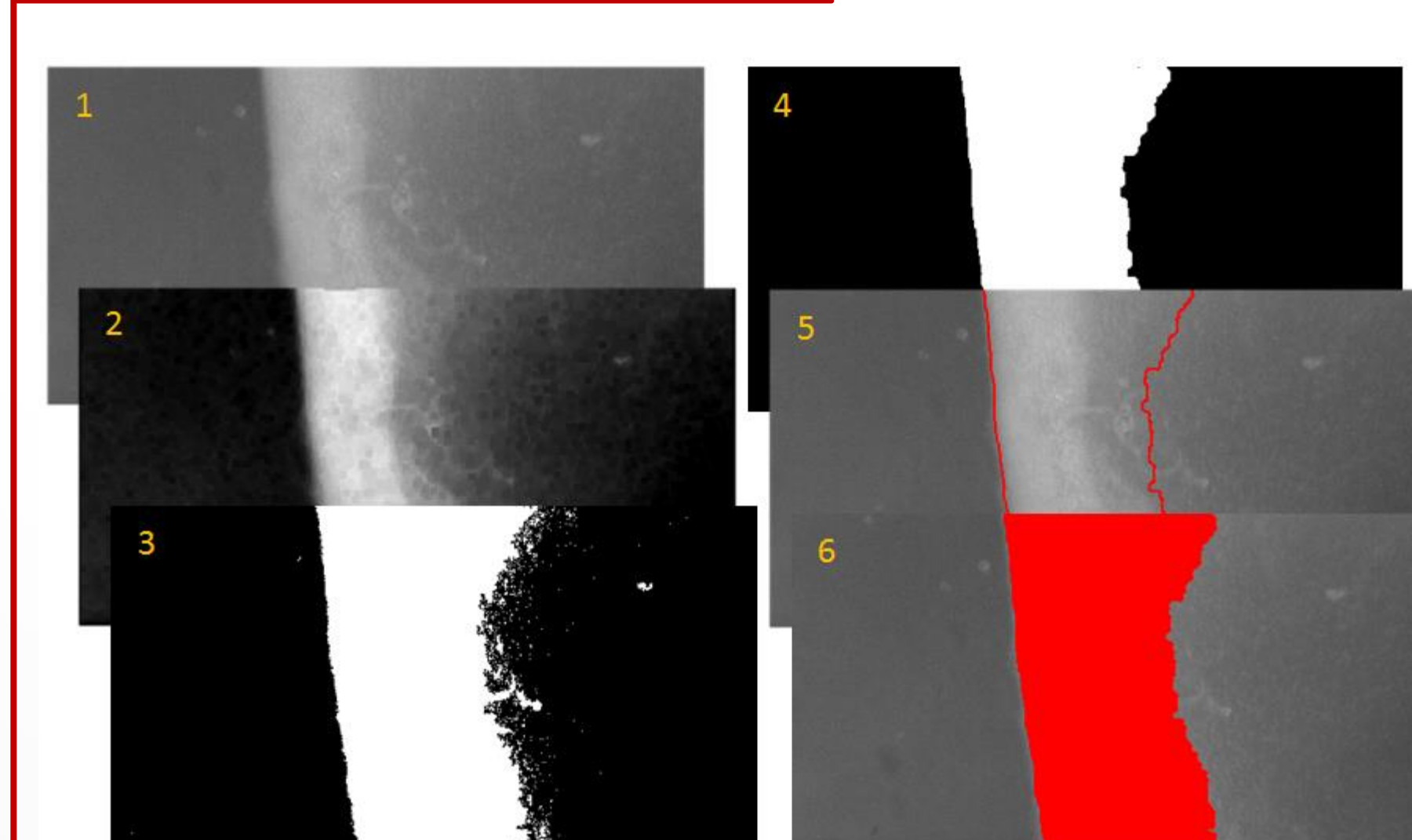
### 3. Imaging



#### Optical detection System

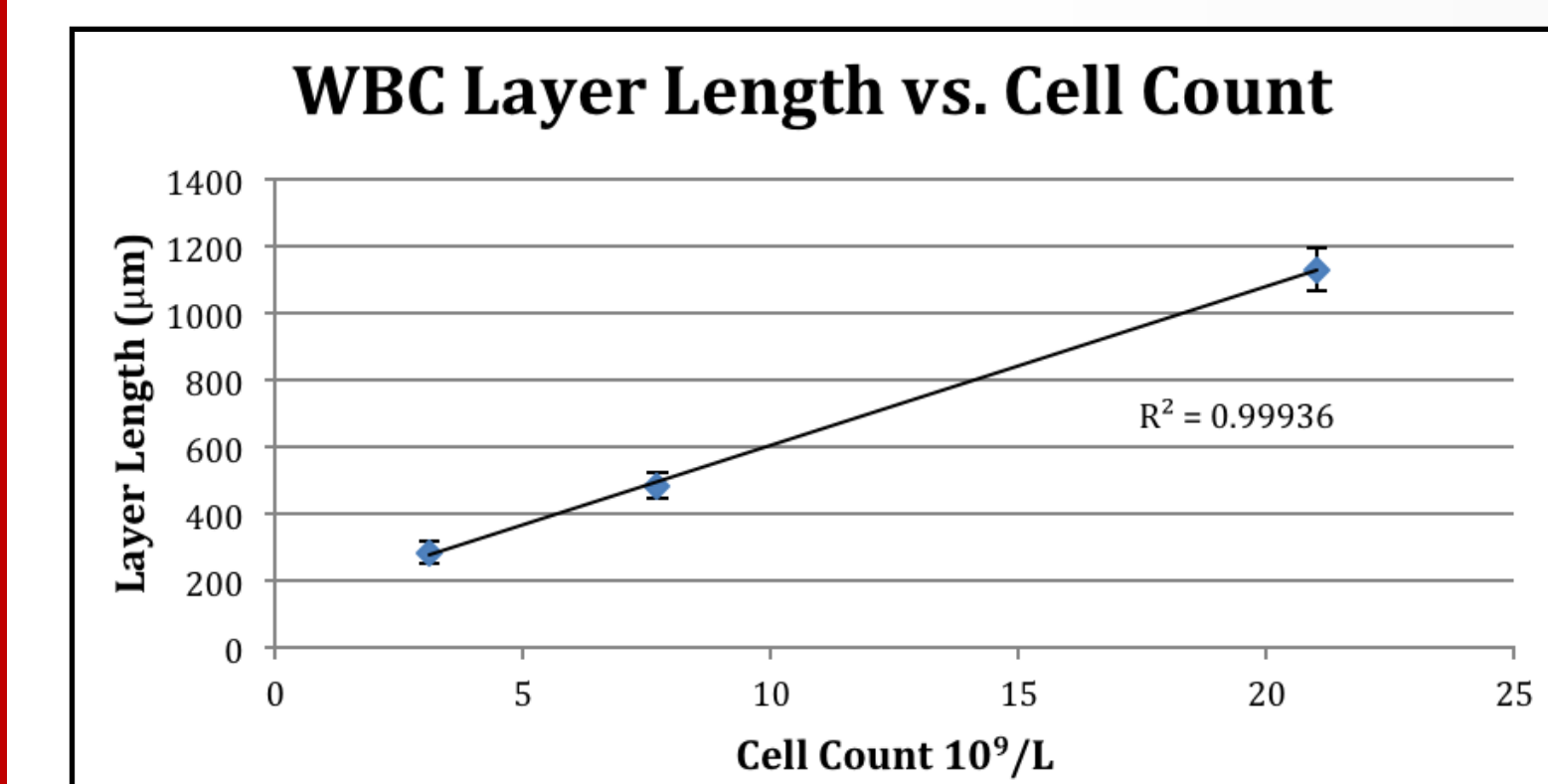
- A blue 3.5 V (470 nm) LED transmits light to dichroic filter
- The filter only reflects blue light downward
- The blue light causes the sample to fluoresce green (570 nm)
- The dichroic filter only allows green light to pass through to the camera
- The camera feeds real-time images to computer software

### 4. Processing



#### LabView image processing software

- Contrast enhancement and Gaussian blur are added to the original image
- Thresholding then converts it into a binary image
- Morphological closing operation fills in gaps and gets rid of false objects
- Perimeter of segmented image is overlaid onto the original image
- Finally, segmentation pixel area is correlated to white blood cell count



**Figure 3.** Standard curve generated for proof of concept using white blood cell controls, (N = 3 for each data point).

## Future Directions

- Increase the validation sample study size to generate a robust standard curve for white cell counts.
- Incorporate the detection of other critical blood parameters (e.g., cardiac markers, blood chemistry, and metabolic analytes) in our POC device.
- Integrate the POC system with a robotic venipuncture device currently being developed in the Yarmush lab to enable fully automated blood diagnostics at the point of the venipuncture.

## References

- G. Walsh, "Difficult peripheral venous access: Recognizing and managing the patient at risk," *Journal of the Association for Vascular Access*, vol. 13, no. 4, pp. 198-203, 2008.
- C. Hsiao, et al. "National ambulatory medical care survey" *National Health Statistics Reports*, 2010.
- G. Fernann, et al. "Point of care testing in the emergency department," *The Journal of Emergency Medicine*, vol. 22, pp. 393-404, 2002.

## Acknowledgments

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